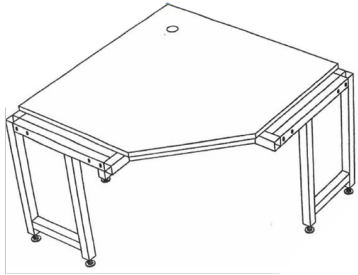


**PARTS & HARDWARE INCLUDED:** Do not remove components from cartons prior to assembly. Use the packing list to locate components. Keep hardware kits in labeled packaging until ready to use.



COMPONENTS	KIT-21	KIT-97	KIT-81
Frames (2)	5/16" Flat Washers (4)	1/4-20 x 3/4 HH	5/16" Flat Washers (8)
Corner Filler (1)	5/16-18 x 3/4" HHCS (4)	Serrated Flange (4)	5/16-18 x 3/4" Serrated Flange (8)
Legs (3)			
Assembled Wing A (1)	<b>KIT-04</b>	<b>KIT-18</b>	
Assembled Wing B (2)	Z Clips (4/6)	10 x 3/4" Drive Screw (4)	
Worksurfaces (3)	1/4" Flat Washers (4/6)	1/4" Flat Washers (4)	
	1/4-20 x 3/4" RHMS (4/6)		

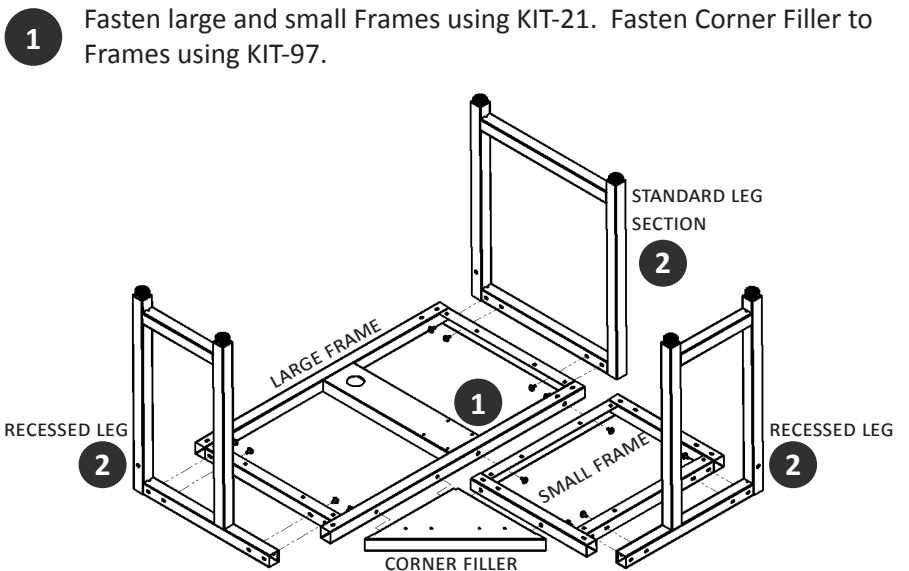
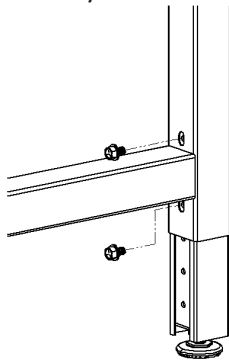
**NOTE:** Wing A and Wing B framework should be assembled per Standard Workstation Instructions, no Legs will be assembled where Wings attach to Corner Frame. Do Not install Worksurfaces until wings are connected to Corner Unit.

### ASSEMBLY TIPS

- Assemble and fasten Corner Frames & Leg upside down. Flip Framework right-side up before attaching Wings or Tops.
- Worksurfaces are used in multiple configurations. Inserts should line up; if not use KIT-18 to attach Z Clips found in KIT-04.
- Hand-tighten all hardware until specified otherwise.
- Two people are required to turn the assembled workstation right-side-up.

### ADJUSTING THE WORKHEIGHT

- Leg Sections are typically set at 34"H and adjust in 1-1/2" increments.
- Remove the hardware from above and below the horizontal crossmember and adjust the leg extender. Replace hardware & tighten securely.



**2** Fasten Leg Sections to Frames using KIT-81, the 2 recessed Legs should be placed on ends which will connect with Wings. Tighten Hardware  
 Flip the corner unit then attach Wings using remaining hardware in KIT-81.

**3** Attach Worksurfaces using KIT-04, starting with the 48x48 Corner. The back sides of Worksurface should be flush with rear of Frames. Wing Worksurfaces should be flush with rear of wing Frames and to the sides of Corner Worksurface.

**NOTE:** Make sure components are properly aligned.

