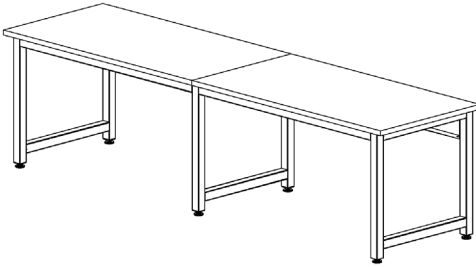


PARTS & HARDWARE INCLUDED: Do not remove components from cartons prior to assembly. Use the packing list to locate components. Keep hardware kits in labeled packaging until ready to use.



| COMPONENTS | KIT-81 | KIT-21 |
|------------------|-------------------------|---------------------------|
| Worksurface (2) | 5/16" Flat Washer (8) | 5/16" Flat Washer (4/5) |
| Frame (2) | 5/16-18 x 3/4" HHCS (8) | 5/16-18 x 3/4" HHCS (4/5) |
| Swaybrace (2) | | |
| Leg Sections (3) | | |
| | KIT-84 | KIT-21C |
| | Z Clips (2) | Half Joining Plates (2) |
| | Flat Clips (4) | |
| | 1/4" Flat Washers (2) | |
| | 1/4-20 x 3/4" RHMS (6) | |

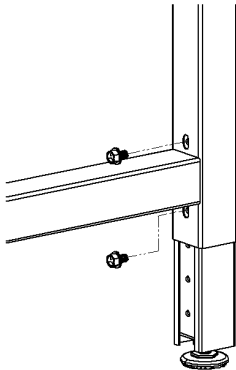
NOTE: There will be hardware remaining after assembling in-line workstations.

ASSEMBLY TIPS

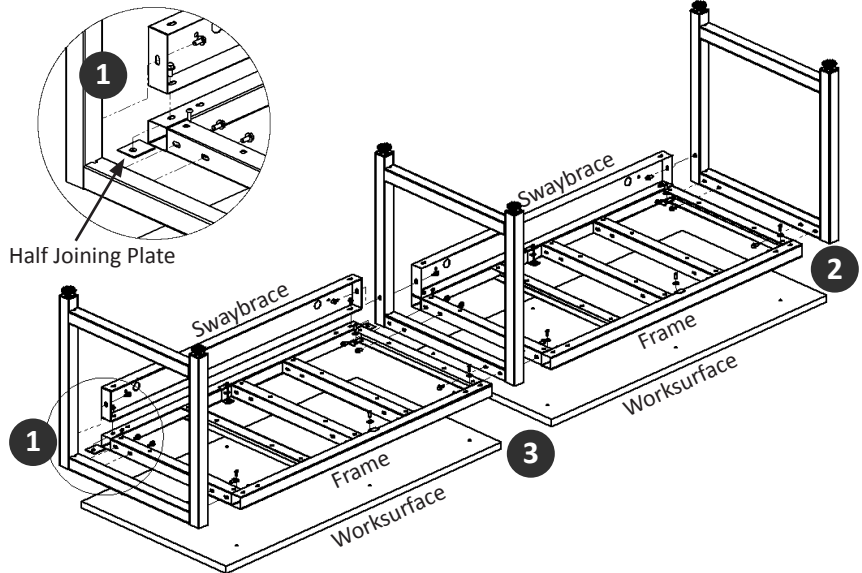
- Lay tops upside down before you begin assembly of the Frames & Legs. Pay attention to the orientation of the Tops (rear inserts are closer to the edge).
- Front of Frames bears the Workplace nameplate.
- Hand-tighten all hardware until specified otherwise.
- Two people are required to turn the assembly workstation right-side-up.

ADJUSTING THE WORKHEIGHT

- Legs are typically set at 34"H and adjust in 1-1/2" increments.
- Remove the hardware from above and below the horizontal crossmember and adjust the leg extender. Replace hardware & tighten securely.



- 1 Position Frames flush to rear edge of Worksurfaces. Position Swaybrace on Frame then insert and hold Half Joining Plate (KIT-21C) boss side face down in open Frame end. Fasten Swaybrace to Frame using KIT-21, engaging the half Joining Plate. Repeat on other end and with second Frame/Swaybrace.



- 2 Fasten Leg Sections to Frames using KIT-81. Using the remaining hardware in KIT-21, fasten Swaybraces to Legs. Tighten hardware.
- 3 Fasten framework to the Worksurfaces using KIT-84, note that Z clips are used in center and flat clips on ends.

NOTE: Make sure components are properly aligned.

MOBILE IN-LINE ASSEMBLIES: Follow above instructions for basic assembly. Refer to Standard Workstation - Mobile Assembly Instructions to attach Casters and Mobile Supports.