



Date:		
Area Observed:		
Observer:		
Overall Observations		General cleanliness and organization Noise level Operator morale (visible signs of stress, frustration, etc.)
Work in Progress (WIP) Flow		Are there any significant accumulations of WIP? Are there any visible bottlenecks in the workflow?
Observe operator activity at each workstation		
Operator Activity		Consistently busy
		Idle
		Rushing
		Signs of frustration
Machine Utilization	Obse	erve machine activity
		Running efficiently
		Prolonged downtime
		Underutilized
		Overutilized

General Notes: