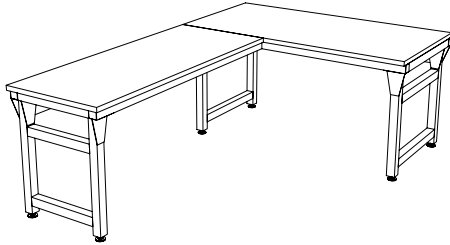


PARTS & HARDWARE INCLUDED: Do not remove components from cartons prior to assembly. Use the packing list to locate components. Keep hardware kits in labeled packaging until ready to use.



COMPONENTS	KIT-05A	KIT-04
Assembled Unit A (1)	5/16-18 x 3" HHCS (2)	Z Clips (4/6)
Unit B (Frame/Leg) (1)	Square Washer (2)	1/4" Flat Washers (4/6)
Worksurfaces (2)		1/4-20 x 3/4" RHMS (4/6)

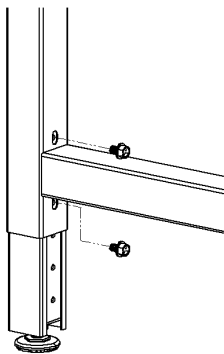
NOTE: Assemble Unit A per Heavy-Duty Workstation Instructions. Frame on Unit A bears threaded inserts in front. Assemble Unit B Leg to Frame at same time. Do Not Install Tops.

ASSEMBLY TIPS

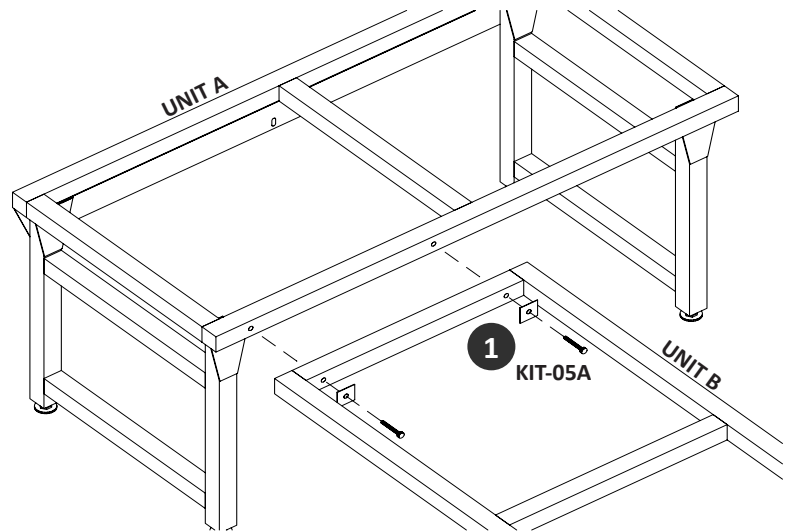
- It is easier to assemble unit A upside down.
- Position Unit A Worksurface flush to the rear edge of Frame. Unit B Worksurface abuts A, flush at rear edge of Frame and with a 1" overhang on front and side.
- Front of Frames bear the Workplace nameplate.
- Hand-tighten all hardware until specified otherwise.
- Two people are required to turn the assembled workstation right-side-up.

ADJUSTING THE WORKHEIGHT

- Legs are typically set at 34"H and adjust in 1-1/2" increments.
- Remove the hardware from above and below the horizontal crossmember and adjust the leg extender. Replace hardware & tighten securely.



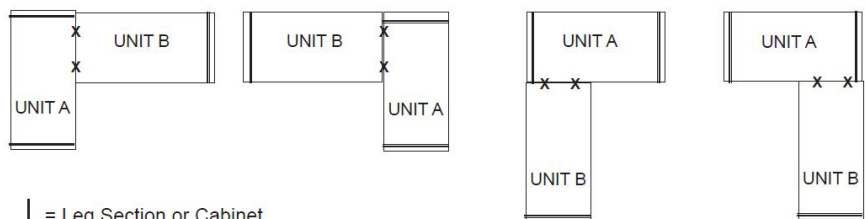
- 1 Align Frame of assembled Unit B (Frame & Leg only) with threaded inserts located on front of Frame on Unit A (upright and assembly) using KIT-05A. Tighten hardware.



- 2 Fasten Worksurfaces (not shown) to Frames using KIT-04A; attaching Unit A Worksurface first (see Heavy-Duty Assembly Instructions).

NOTE: Make sure components are properly aligned.

4 WAYS L-SHAPE ADJOIN: Below are 4 drawings showing L-shape Frame positions. Unit A always includes Frame, Swaybrace and 2 Legs and your starting point.



| = Leg Section or Cabinet
 x = Units bolted together