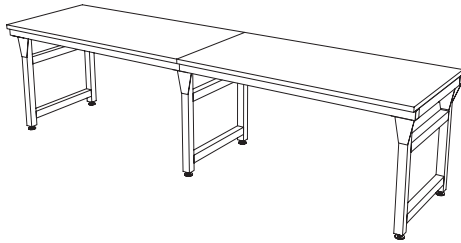


PARTS & HARDWARE INCLUDED: Do not remove components from cartons prior to assembly. Use the packing list to locate components. Keep hardware kits in labeled packaging until ready to use.



COMPONENTS	KIT-21	KIT-02
Worksurface (2)	5/16" Flat Washers (4)	5/16" Flat Washers (8)
Frame (2)	5/16-18 x 3/4" HHCS (4)	5/16-18 x 3/4" HHCS (8)
Swaybrace (2)		Joining Plates (4)
Leg Sections (3)		
Joining Plate (1)		
End Caps (4)		
	KIT-04	KIT-23A
	Z Clips (4/6)	5/16" Flat Washers (4)
	1/4" Flat Washers (4/6)	5/16-18 Serrated Flange Nuts (2)
	1/4-20 x 3/4" RHMS (4/6)	5/16-18 x 3/4 HHCS (2)

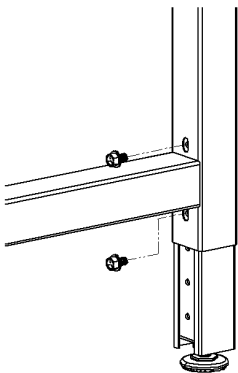
NOTE: There will be hardware remaining after assembling in-line workstations as kits are assigned per part.

ASSEMBLY TIPS

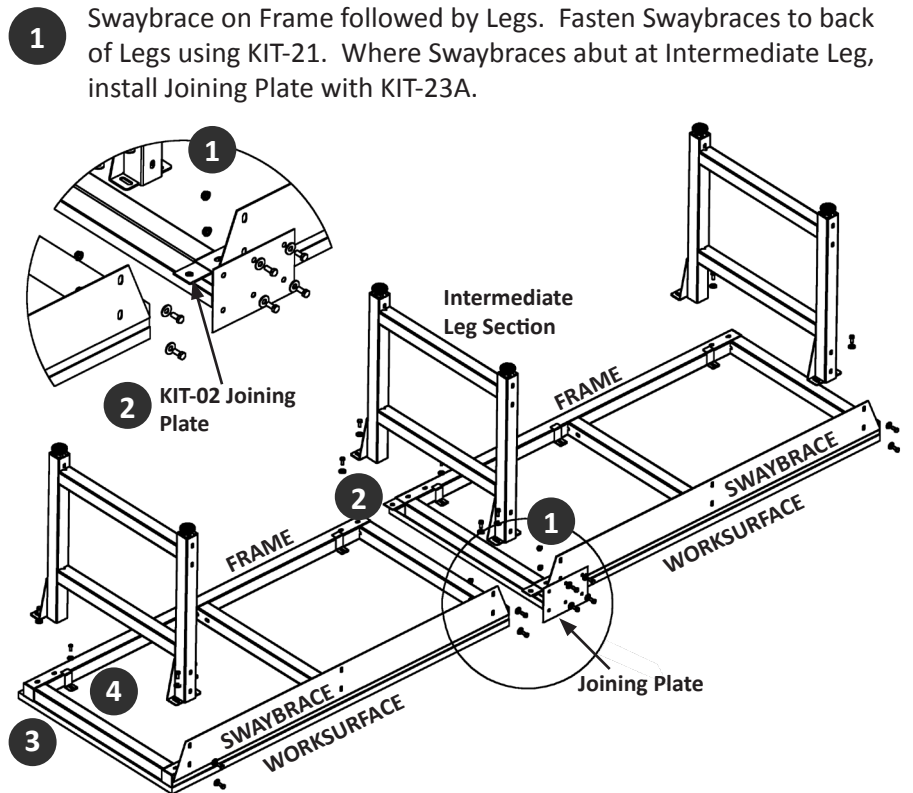
- Lay tops upside down before you begin assembly of the Frames & Legs. Pay attention to the orientation of the Tops (rear inserts are closer to the edge).
- Front of Frames bears the Workplace nameplate.
- Hand-tighten all hardware until specified otherwise.
- Two people are required to turn the assembly workstation right-side-up.

ADJUSTING THE WORKHEIGHT

- Legs are typically set at 34"H and adjust in 1-1/2" increments.
- Remove the hardware from above and below the horizontal crossmember and adjust the leg extender. Replace hardware & tighten securely.



Position Frames flush to rear edge of Worksurface. Position Swaybrace on Frame followed by Legs. Fasten Swaybraces to back of Legs using KIT-21. Where Swaybraces abut at Intermediate Leg, install Joining Plate with KIT-23A.



- 1 Position Frames flush to rear edge of Worksurface. Position Swaybrace on Frame followed by Legs. Fasten Swaybraces to back of Legs using KIT-21. Where Swaybraces abut at Intermediate Leg, install Joining Plate with KIT-23A.
- 2 Insert and hold Joining Plate (KIT-02) boss side down into open Frame end. Fasten Legs to Frame using KIT-02. Tighten hardware.
- 3 Install End Caps at open Frame ends.
- 4 Fasten framework to the Worksurfaces using KIT-04.

NOTE: Make sure components are properly aligned.

MOBILE IN-LINE ASSEMBLIES: Follow the instructions above for basic framework assembly. Refer to Heavy-Duty Workstation - Mobile Assembly Instructions to attach Casters and Mobile Supports.