

HEAVY-DUTY WORKSTATION -STATIONARY ASSEMBLY INSTRUCTIONS

PARTS & HARDWARE INCLUDED: Do not remove components from cartons prior to assembly. Use the packing list to locate components. Keep hardware kits in labeled packaging until ready to use.



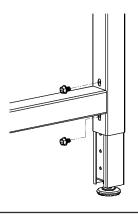
COMPONENTS	KIT-21	KIT-02
Worksurface (1)	5/16" Flat Washer (4)	5/16" Flat Washer (8)
Frame (1) Swaybrace (1) Leg Sections (2)	5/16-18 x 3/4" HHCS (4)	5/16-18 x 3/4" HHCS (8) Joining Plates (4)
End Caps (4)	KIT-04	
	Z Clips (4/6)	
	1/4" Flat Washers (4/6)	
	1/4-20 x 3/4" RHMS (4/6)	

ASSEMBLY TIPS

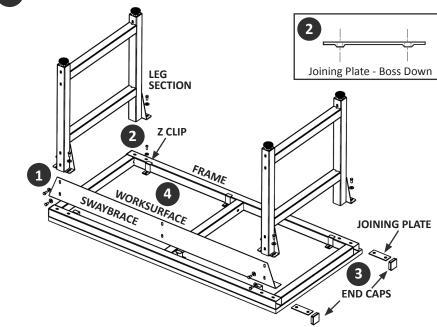
- Lay top upside down before you begin assembly of the Frame & Legs. Pay attention to the orientation of the Top (rear inserts are closer to the edge).
- Front of Frame bears the Workplace nameplate.
- Hand-tighten all hardware until specified otherwise.
- Two people are required to turn the assembly workstation right-side-up.

ADJUSTING THE WORKHEIGHT

- Legs are typically set at 34"H and adjust in 1-1/2" increments.
- Remove the hardware from above and below the horizontal crossmember and adjust the leg extender. Replace hardware & tighten securely.



- Position Frame flush to rear edge of Worksurface. Position
 Swaybrace to Frame followed by Legs. Fasten Swaybrace to back of Legs using KIT-21.
- Insert and hold Joining Plate (KIT-02) boss side face down into open Frame end. Fasten Legs to Frame using KIT-02. Tighten hardware.
- 3 Install End Caps at open Frame ends.



Add Undertable Accessories before moving on to Step 4.

4 Fasten framework to the Worksurface using KIT-04.

NOTE: Make sure components are properly aligned.



