

**PARTS & HARDWARE INCLUDED:** Do not remove components from cartons prior to assembly. Use the packing list to locate components. Keep hardware kits in labeled packaging until ready to use.



COMPONENTS	KIT-02	KIT-18*
Worksurface (1)	5/16-18 x 3/4 HHCS (8)	10 x 3/4" HWHMS (4)
Frame (1)	5/16" Flat Washer (8)	1/4" Flat Washers (4)
Cabinet (1)	Joining Plates (4)	
Leg Section (1)	<b>KIT-04</b>	
End Caps (2)	Z Clips (4/6)	
	1/4" Flat Washers (4/6)	
	1/4-20 x 3/4" RHMS (4/6)	

\*Use silicone adhesive to fasten Phenolic and Epoxy Resin Worksurfaces.

### ASSEMBLY TIPS

- Frame and Leg Assembly may be done upside down. Flip right-side up before attaching to Cabinet.
- Worksurfaces are used in multiple configurations; pre-drilled inserts will not be used.
- Hand-tighten all hardware until specified otherwise.
- Mount Back and End Stops before tightening Worksurface hardware (if ordered).

### ABOUT CABINET DRAWERS

- To remove Drawers: to disconnect drawer slide from case, push one lever, found in back of slide up and the other down.
- To insert Drawers: applying some pressure, slide back into case. DO NOT FORCE drawer.
- Drawer slides will be stiff on initial use. Open and close numerous times to loosen up the slides.



- 1 Position flap of Frame on Cabinet. Slide the Joining Plate, found in KIT-02, boss side up into open Frame on Leg end. Fasten Frame to Leg Section with remaining KIT-02 hardware.
  - 2 Insert End Caps at open Frame ends. Tighten hardware on Leg assembly.
- NOTE:** Remove top drawers from Cabinet before moving to Step 3.
- Position Worksurface flush to the rear edge of Frame/Cabinet.
- 3 Fasten Worksurface on Leg end first using KIT-04. On Cabinet end, use the round holes in top of Cabinet as a template to align and fasten with KIT-18\*.

