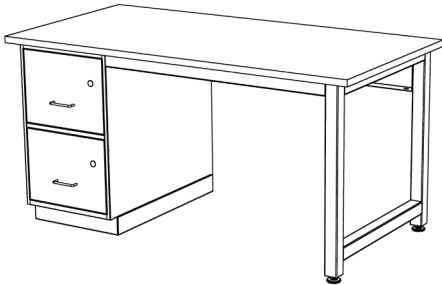


PARTS & HARDWARE INCLUDED: Do not remove components from cartons prior to assembly. Use the packing list to locate components. Keep hardware kits in labeled packaging until ready to use.



COMPONENTS	KIT-21/21C	KIT-81
Worksurface (1)	5/16-18 x 3/4 HHCS (4)	5/16-18 x 3/4" HHMS (8)
Frame (1)	5/16" Flat Washer (4)	5/16" Flat Washer (8)
Swaybrace (1)	Half Joining Plates (2)	
Cabinet (1)	KIT-84	KIT-18*
Leg Section (1)	Flat Clips (4)	10 x 3/4" HWHMS (4)
	Z Clips (2)	1/4" Flat Washers (4)
	1/4" Flat Washers (2)	
	1/4-20 x 3/4" RHMS (6)	

*Use silicone adhesive to fasten Phenolic and Epoxy Resin Worksurfaces.

ASSEMBLY TIPS

- Frame, Swaybrace and Leg assembly may be done upside-down. Flip right-side up before attaching to Cabinet.
- Worksurfaces are used in multiple configurations; pre-drilled inserts will not be used.
- Hand-tighten all hardware until specified otherwise.
- Mount Back and End Stops before tightening Worksurface hardware (if ordered).

ABOUT CABINET DRAWERS

- To remove Drawers: to disconnect slide from case, push one lever found in back of slide up and the other down.
- To Insert Drawers: applying some pressure, slide back into case. DO NOT FORCE drawer.
- Drawer slides will be stiff on initial use. Open and close numerous times to loosen up the slides.



- 1 Slide half Joining Plate, found in KIT-21C, boss side up into open Frame Ends. Attach Swaybrace to Frame using KIT-21.
 - 2 Mount Frame/Swaybrace to Leg Section and Cabinet using KIT-81. Tighten hardware.
- NOTE:** Remove drawers from Cabinet before moving to Step 3.
- 3 Position Worksurface flush to the rear edge of Framework/Cabinet. Fasten Worksurface on Leg end first using KIT-84. On Cabinet end, use the round holes in top of cabinet as a template to align and fasten with KIT-18*.

