

**PARTS & HARDWARE INCLUDED:** Do not remove components from cartons prior to assembly. Use the packing list to locate components. Keep hardware kits in labeled packaging until ready to use.



| COMPONENTS      | KIT-18*              | KIT-04                   |
|-----------------|----------------------|--------------------------|
| Worksurface (1) | 10 X 3/4" HWHMS (4)  | Z Clips (4/6)            |
| Frame (1)       | 1/4" Flat Washer (4) | 1/4" Flat Washer (4/6)   |
| Cabinets (2)    |                      | 1/4-20 x 3/4" RHMS (4/6) |

\*Use silicone adhesive to fasten Phenolic and Epoxy Resin Worksurfaces.

### ASSEMBLY TIPS

- It is recommended that Cabinet Workstations be assembled right-side up.
- Worksurfaces are used in multiple configurations; pre-drilled inserts will not be used.
- Mount Back and End Stops before tightening Worksurface hardware (if ordered).

### ABOUT CABINET DRAWERS

- To remove Drawers: to disconnect drawer slide from case, push one lever found in back of slide up and the other down.
- To Insert Drawers: applying some pressure, slide back into case. DO NOT FORCE drawer.
- Drawer slides will be stiff on initial use. Open and close numerous times to loosen up the slides.



- 1 Position Cabinets roughly the length of the Frame apart. Insert Frame, lining up the holes on frame flap with the holes on top of Cabinets. Position Worksurface on Frame/Cabinet flush to rear edge.
- NOTE:** Remove drawers from Cabinets before moving on to Step 2.
- 2 Position Worksurface flush to the rear edge of Frame/Cabinets. Using the round holes in top of cabinet as a template, align and fasten Cabinets/Frame, to Worksurface using KIT-18\*. On units greater than 48", use the Z Clips from KIT-04 to fasten Frame to Worksurface.

