

**PARTS & HARDWARE INCLUDED**: Do not remove components from cartons prior to assembly. Use the packing list to locate components. Keep hardware kits in labeled packaging until ready to use.



COMPONENTS	KIT-84
Worksurface (1)	Z Clips (2) Flat Clips (4) 1/4" Flat Washers (2) 1/4-20 x 3/4" RHMS (6)

## **ASSEMBLY TIPS**

- It is easier to attach previously assembled framework to the Worksurface upside-down.
- Protect Worksurface by placing on carpet, blanket or cardboard carton Worksurface shipped in.
- Front of Frame bears the Workplace nameplate.
- Two people are required to turn the assembly workstation right-side-up. Grip by the frame.

## WORKSURFACE ASSEMBLY BY MATERIAL TYPE

- Laminates (Plastic, Chemical Resistant and ESD), Stainless Steel, Cold-Rolled Steel and Maple Worksurfaces attach to metal components with threaded steel inserts and clips.
- Phenolic Resin Worksurfaces attach to metal components using self-tapping screws into drilled holes.
- Epoxy Resin Worksurfaces attach to metal components with silicone adhesive.



Position Frame flush to the rear edge of Worksurface. On most Standard Workstation Worksurface Assemblies, there should be roughly a 2" overhang on the sides and 1" at the front.



Fasten Worksurface to frame using KIT-84. Hardware will line up with the threaded steel inserts on the underside of the Worksurface. *Note: Z Clips are used in the center of the Worksurface, while flat clips attach on the ends.* 

