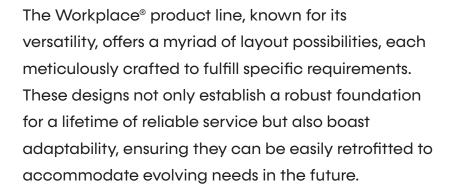


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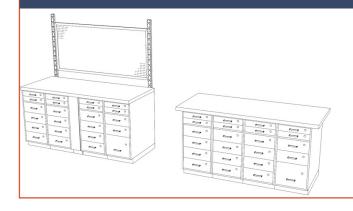


R&D Department | MF-067



An in-line row of Series 7000 Technician Stations including fixed riser shelf assemblies and 20-amp wiretroughs. The center leg section is recessed to allow ease of movement along length of row.

Assembly Station | MF-011



Storage space was the primary requirement for this engineering application. This need was easily met with the use of banked Series 7000 Cabinet. Station at left was further customized with the addition of a cork board panel.

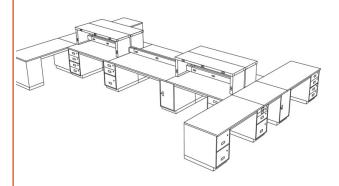
R&D Area | MF-003



The functionality of the Series 5300 Quad work center line was the basis for the design of this spacious R&D area. Inner leg sections were specified as recessed legs to provide additional space. Cutouts with grommets are located at the rear of each corner to accommodate cabling.



Engineering Lab | MF-004



Comprised entirely of Series 7000 Technician Station, the Engineering lab utilizes different cabinet configurations depending on the needs of the individual workstation's task requirements. Center stations are also equipped with fixed riser shelf assemblies and 20-amp wiretroughs.

R&D Center | MF-005



A 7'x7' Series 5300 Quad work center provides the core of this R&D Center. Versatile Mobile-Mate movable storage cabinets move throughout the area as needed, and can be safely and comfortably housed beneath the workstation.

R&D Lab | MF-006



This corner unit shows the versatility of the Workplace® product line by combining components from the Series 1000 Table line with the Series 7000 Technician Station. A single storage cabinet was required for this application, so remaining pedestals were specified as leg sections. Ample power is provided with the 15-amp powerstrips, and additional storage is available with the adjustable overtable shelves.



R&D Department | TD-001



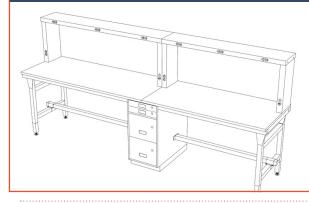
A corner workstation, utilizing components from the Series 5300 and 7000, exemplifies the versatility and flexibility of Workplace® Modular bench systems. This is an example of a multifunction workstation.

R&D| MF-009



A mobile R&D workstation was designed with the Series 1000 Mobile Table, topped with a post-framed plastic laminate worksurface. Hanging drawers, powerstrip, and fixed riser shelf assembly complete this unit.

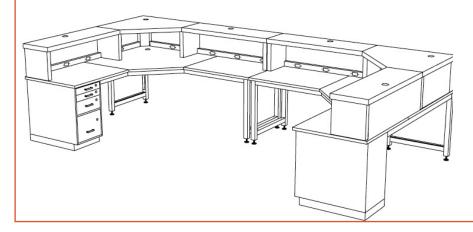
R&D | MF-010



An expansive 11' work unit was configured for this R&D application, with the use of Series 7100 Technician Station components. Center cabinet was selected from a wide variety of cabinet configurations and styles to fir the needs of this specific requirement.

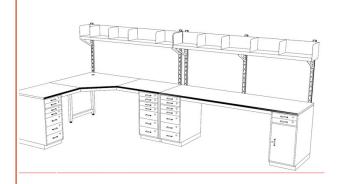


R&D Wireless Monitoring Systems | TD-008



A wrap-around U-shape configuration was designed for this application using two individual Series 5300 workstations with a quad riser modules and power. As separate unites, they may be moved apart at any time. Additional workspace can also be easily added by specifying additional benches to be located between the two corner units.

Aeronautical Engineering | TD-011



A high priority drawer storage need was met with this workstation design, which includes four base cabinets. A Series 5300 Workstation paired with a Series 7000 Station to create a 7'x15'x36"H work center. Double Standard Uprights support the adjustable overtable divider shelves. As the two units are free-standing, they may be moved apart to create a new work environment in the future.

Medical R&D | MF-007



A 24""Dx72"L Series 1000 table is outfitted with a 15-amp powerstrip and two adjustable overtable shelves.

Medical R&D | MF-008



A Series 7000 Cabinetto-Cabinet Technician Station is configured with a Conductive Top with flushmount grounding system, a 15-amp powerstrip, and an adjustable overtable shelf with also includes 20-amp duplex outlets.